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D5555-041
Job Sheet 187538



Part No: D5555-041

Job Qty: 2 ea

Part Name: Lower Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/7/18

Job Tracking No:

Due Date: 12/7/18

Created By: Sonia Quirion *JS*

Type: SOLD

Description:

Note: D5555 REV:B IPP REV:A 18.02.02 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.23 AS PER DWG REV:B DD VERF:JFS

Ship Via:

6915

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Small Fab-4		DEC 07 2018 <i>JS</i>
110	Small Fab	2 pcs	12/7/18	12/7/18	0.00	0.87	Small Fab-3		36 <i>DAS</i>
120	QC	2 pcs	12/7/18	12/7/18	0.00	0.00	QC5		DEC 09 2018 <i>JS</i>
130	Packaging	2 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-2		DEC 11 2018 <i>JS</i>
140	QC21-SA	2 Ea	12/7/18	12/7/18	0.00	0.00	QC21		21 DEC 11 2018 <i>JS</i>

Part Op 110 - ASSEMBLE AS PER DWG AND APPLY RTV TO ALL FAYING SURFACES (SEE NOTE 8) RTV 598
Descriptions: BATCH: *4138776*

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5557-1	Cutter Blade	4 Ea (2 ea)	90-Start up Operation	<i>5124360</i>
D5572-1	Base Bracket, Lower, Cable Cutter, LH	2 Ea (1 ea)	90-Start up Operation	<i>5114726</i>
D5572-2	Base Bracket, Lower, Cable Cutter, RH	2 Ea (1 ea)	90-Start up Operation	<i>5114686</i>
D5574-1	Blade Housing, Cable Cutter	2 Ea (1 ea)	90-Start up Operation	<i>5122691</i>
D5575-041	Deflector Assembly, Lower Cable Cutter	2 Ea (1 ea)	90-Start up Operation	<i>5128433</i>
MS21042L08	Nut	20 Ea (10 ea)	90-Start up Operation	<i>5100409</i>
MS27039-08-19	Screw	12 Ea (6 ea)	90-Start up Operation	<i>5104389</i>
MS27039-08-24	Screw (MS27039-0824)	8 Ea (4 ea)	90-Start up Operation	<i>5098289</i>
NAS1149DN832J	Washer	40 Ea (20 ea)	90-Start up Operation	<i>5131200</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5557-1	4	4	0
	D5572-1	2	3	0
	D5572-2	2	3	0
	D5574-1	2	4	0
	D5575-041	2	7	0
	MS21042L08	20	1,809	0
	MS27039-08-19	12	1,173	0
	MS27039-08-24	8	179	0
	NAS1149DN832J	40	1,913	0



Container No: S135685



Part: D5555-041

Job No: 187538

Serial No/Batch: S135685

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 12/07/18

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015 5048-022

Part Specifications

Specifications could not be found.

Plex 12/7/18 8:42 AM dart.quirion.sonia

D5555-041
S135685
REV.B

